Koch Nitrogen to Begin Construction on Urea Expansion Project

The investment will increase urea and ammonia production capacity by more than 1 million tons per year and include a new urea plant, on-site water processing capability and multiple process improvements.

WICHITA, Kan. – Koch Nitrogen Company, LLC will begin construction in mid-September on a previously-announced $1.3 billion expansion project at its Enid, Oklahoma facility. The project will be implemented over the next three years and will increase production capacity by more than 1 million tons per year.

The expansion project is comprised of a number of projects, including:

- Construction of a 900,000 ton-per-year urea plant.
- Efficiency improvements and capacity increases to existing ammonia plants.
- Added capability to produce high-purity urea to serve the diesel exhaust fluid (DEF) market.
- Construction of high-speed truck and rail loading facilities, complementing the existing access of the Burlington Northern and Union Pacific railroads.
- Construction of an additional 90,000 tons of urea storage capacity.
- Construction of infrastructure to process water discharged from the city of Enid’s wastewater treatment plant, substantially reducing the facility’s use of drinking water.
- Construction of an electric power substation to supply new power and improve the reliability of existing power to the facility.

“This investment by Koch Nitrogen is one of the largest construction projects in the history of Koch Industries,” said David Robertson, president and chief operating officer of Koch Industries, Inc. “It reflects the ongoing growth of our fertilizer business and underscores our commitment to innovation and creating long-term value.”

The project will employ up to 1,000 contractors during the 18-24 months of construction. In addition, 50-60 permanent employees will be added to support the expanded facilities.

“These improvements and additions to our Enid facility will significantly enhance our current operations and allow us to meet our customers’ needs in a more efficient and effective manner,” said Chase Koch, president, Koch Fertilizer, LLC. “We appreciate our positive working relationship with the State of Oklahoma, the Garfield County Board of Commissioners, the Enid Regional Development Alliance and the city of Enid. We are looking forward to breaking ground on this important investment.”
The following companies are participating in the project:

- **Black & Veatch**, a global engineering, consulting and construction company, is providing project planning, engineering and procurement services.
- **KBR**, a global engineering, construction and services company, has been selected to provide urea engineering and procurement services and overall construction management.
- **Stamicarbon**, the global market leader in licensing of urea technology and services, is providing the urea synthesis and granulation technology.

**Enid Facility**
The Koch Nitrogen facility in Enid is one of the largest fertilizer production plants in North America, producing ammonia, UAN (liquid fertilizer) and granular urea. It was built in 1974 and purchased by Koch Nitrogen in 2003. The site currently employs more than 150 people in the fields of engineering, operations and maintenance.

**Operations Excellence**
At the facility in Enid and at all Koch Nitrogen facilities, employees are committed to a safe work environment and strive to manage operations in a manner that protects the health and safety of employees, customers, contractors, the public and the environment. The fertilizer industry is highly regulated and Koch Nitrogen works with numerous federal, state and local regulatory agencies to maintain compliance with all laws and regulations at all times.

###

**About Koch Fertilizer, LLC**
Koch Fertilizer, LLC and its affiliates, including Koch Nitrogen Company, LLC and Koch Fertilizer Canada ULC; own or have interests in nitrogen fertilizer plants in the United States, Canada, and Trinidad and Tobago. The companies cover global demand through state-of-the-art terminals in the U.S., Canada, Mexico, Brazil, Australia, France and the United Kingdom. Koch Fertilizer, LLC and its affiliates have the capability to market and distribute more than 13 million tons of fertilizer products annually. Koch Fertilizer, LLC is an indirect, wholly owned subsidiary of Koch Industries, Inc., one of the largest private companies in America. [www.kochfertilizer.com](http://www.kochfertilizer.com).

**About Koch Industries, Inc.**
Based in Wichita, Kan., Koch Industries, Inc. is one of the largest private companies in America with annual revenues of about $115 billion, according to Forbes. It owns a diverse group of companies involved in refining, chemicals, grain processing and biofuels; forest and consumer products; fertilizers; polymers and fibers; process and pollution control equipment and technologies; electronic components; commodity trading; minerals; energy; ranching; glass; and investments. Since 2003, Koch companies have invested approximately $65 billion in acquisitions and other capital expenditures. With a presence in about 60 countries, Koch companies employ more than 100,000 people worldwide, with about 60,000 of those in the United States. From January 2009 to present, Koch companies have earned more than 800 awards for safety, environmental excellence, community stewardship, innovation, and customer service.