



Koch Industries, Inc. companies are committed to operating safely and in an environmentally responsible way. As a result of this commitment, our companies have earned praise from customers for our commitment to environmental stewardship and accolades from local, state and national organizations.

2010 awards – received to date

Flint Hills Resources

- 2010 World's Most Ethical Companies, Ethisphere Institute
- Certificate of Commendation, Minnesota Pollution Control Agency
- Grand Corporate Safety Award, Wisconsin Safety Council, Wisconsin terminal operations
- Meritorious Safety Performance Award, NPRA, Corpus Christi, Longview and Port Arthur, Texas, Peru, Ill., and Rosemount, Minn.
- Safety Achievement – Years Award, NPRA, Corpus Christi, Longview and Port Arthur, Texas, Marysville, Mich., Peru, Ill.
- Gold Award, NPRA, Longview and Port Arthur, Texas, Peru, Ill., and Rosemount, Minn.
- Star among Stars Award, Region 6 Voluntary Protection Programs Participants Association, Longview and Port Arthur plants and Fort Worth, Waco, Austin and San Antonio fuel terminals
- Honor Distinction (4 year) Award from National Safety Council Greater Omaha Chapter, Omaha, Neb., asphalt terminal
- Perfect Record Award Occupational Excellence Achievement, National Safety Council, Omaha, Neb., Fargo, N.D., Algona, Iowa, Marshall, Savage, Pine Bend and Rosemount, Minn., refined products loading terminals; Davenport and Dubuque, Iowa, asphalt terminals, Bettendorf, Iowa, refined products terminal; Green Bay, Junction City, Milwaukee, Stevens Point and Waupun, Wis., refined products terminals; Austin, Bastrop, Fort Worth, San Antonio and Waco refined products terminals
- Iowa-Illinois Safety Award, Algona, Davenport and Dubuque asphalt terminals, and Bettendorf refined products terminal
- Meritorious Achievement Award, Minnesota Safety Council, Rosemount (Pine Bend Asphalt Lab, Pine Bend Bottom Loading and Pine Bend Top Loading offices); and Marshall, Savage and St. Paul, Minn., asphalt terminals

Georgia-Pacific

- 2010 Earth Day Award from the State of Utah Board of Oil, Gas and Mining, Sigurd, Utah
- Carolina Star recertification, North Carolina Dept. of Labor, Asheboro, N.C.
- Pinnacle Award for safe shipping, Union Pacific Railroad
- MAX award for Innovation of the Decade for en Motion dispensers
- Safety Excellence Award, Fibre Box Association, Huntsville, Ala.; Madera, Calif. (packaging and Color-Box plants); Albany, Ga.; Milan, Mich.; Milford, N.J.; /Circleville, Ohio; Mt. Wolf, Pa.; Cleveland, Tenn.; Oshkosh and Sheboygan, Wis.
- Perfect Plant Award, Fibre Box Association, Augusta, Ga.; Monticello, Iowa; West Monroe, La.; Pelahatchie, Miss.; Batavia, N.Y.; Akron, Ohio; Lebanon, Tenn.; Denton, Texas

INVISTA

- Safety Award, South Carolina Chamber of Commerce, Camden, S.C.
- Plant Safety Recognition, South Carolina Manufacturers Alliance, Camden, S.C.
- Wildlife Habitat recertification, Wildlife Habitat Council, Camden, S.C.
- Environmental Award, CSX Transportation, Inc.
- Safe Handling Award, Canadian National Railway, Kingston, Ontario
- Meritorious Safety Performance Award, NPRA, Orange and Victoria, Texas
- Safety Achievement – Hours Award, NPRA, Orange and Victoria, Texas
- Safety Achievement – Years Award, NPRA, Orange and Victoria, Texas
- Safety/Fire Excellence Award, Sanshui District Safety Bureau, Foshan, China
- A-class Safety Production Management Award, Foshan Safety Bureau, Foshan, China

Koch Industries, Inc.

- Wichita, Kansas, Energy Star award, U.S. Environmental Protection Agency

Koch Chemical Technology Group

- Perfect Record Award, National Safety Council, Koch Knight, Canton, Ohio and Baytown, Texas

Koch Sulfur Products

- Chemical Safety Excellence Award, CSX Transportation, Rosemount, Minn.
- Pinnacle Award for safe shipping, Union Pacific Railroad, Rosemount, Minn.

Koch Nitrogen

- Pinnacle Award for safe shipping, Union Pacific Railroad
- Safety Performance Award, Iowa-Illinois Safety Council, Fort Dodge, Iowa

Koch Pipeline Company

- Incident Rate Award, Iowa-Illinois Safety Council
- Award of Honor - Governor's Safety Awards, Minnesota Safety Council
- Outstanding Achievement Award and Certificate of Excellence, Wisconsin Safety Council

2009 Awards

Flint Hills Resources

- Meritorious Safety Performance Award, National Petrochemical & Refiners Assn., Rosemount, Minn.; Corpus Christi and Port Arthur, Texas; North Pole, Alaska
- Gold, Achievement in Hours, NPRA, Rosemount, Minn.; North Pole, Alaska; Corpus Christi, Texas
- Achievement in Years award, NPRA, Rosemount, Minn.; North Pole, Alaska; Corpus Christi, Texas, and Marysville, Mich.
- Safety Excellence Award, International Liquid Terminals Assn.
- Marine Environmental Stewardship Customer Award, American Commercial Lines
- Chemical Safety Excellence Award, CSX Transportation, Inc.
- Occupational Excellence Achievement, Perfect Record, and Greater Omaha Safest Companies awards, National Safety Council, Omaha, Neb.
- Minnesota Safety Council, Governors Award, , terminals

- Iowa-Illinois Safety Council, Incident Rate award, terminals
- Wisconsin Safety Council, Corporate Safety Award, terminals
- Voluntary Protection Programs STAR recertification, OSHA, Peru, Ill.
- Award of Honor, Minnesota Safety Council
- Wildlife at Work recertification, Wildlife Habitat Council, Corpus Christi, Texas

Georgia-Pacific

- President's Award, Sustainable Forestry Initiative, Inc.
- Wildlife Habitat Council certification, Savannah, Ga.
- SmartWay Excellence Award, U.S. Environmental Protection Agency, Consumer Products
- Annual Safety and Health Honor Roll, American Plywood Assn., Emporia, Va.; Cleveland, Texas; and Warm Springs, Ga.
- Safety Improvement Award, American Plywood Association, Emporia, Va.; Grenada, Miss.; and Ocala, Fla.
- 3-Year Safety Award, American Plywood Association, Madison, Ga.; Warm Springs, Ga.
- Incident Free Honor Society, American Plywood Association
- Sawmill Safety Awards; Southern Forest Products Assn., Crossett and Gurdon, Ark.; Monticello and Sterling, Ga.; and Taylorsville and Columbia, Miss.
- Fibre Box Association Corrugated Industry Safety Award, Milan, Mich., packaging plant
- Voluntary Protection Programs STAR certification, OSHA, Sheboygan, Wis., packaging plant
- Voluntary Protection Programs STAR certification, OSHA, Denton, Texas, packaging plant
- Oregon OSHA Milestone Award (reaching 1 million hours with a zero rate for days away from work/restricted time) Toledo, Ore., containerboard mill
- Safety Advocate Award, Association of Western Pulp & Paper Workers Union, Toledo, Ore., containerboard mill safety captains
- Safety Coordinator of the Year Award, Association of Western Pulp & Paper Workers Union, Toledo, Ore., containerboard mill safety coordinator

INVISTA

- Leadership in Energy and Environmental Design Gold Certification, U.S. Green Building Council, Antron® brand studio showroom, Chicago, Ill.
- Safe Handling Award, Canadian National Railway, Kingston, Ontario
- Safety Excellence Award, Contractors Safety Council of the Coastal Bend, Victoria, Texas
- Marine Environmental Stewardship Customer Award, American Commercial Lines
- Meritorious Safety Performance, Achievement - Hours, and Achievement - Years awards, NPRA, Orange, Texas
- Gold, Meritorious Safety Performance, Achievement - Hours, and Achievement - Years awards, NPRA, Victoria, Texas

Koch Chemical Technology Group

- Koch Knight – Outstanding Safety Performance 100% Award, State of Ohio and Stark County Safety Council, Canton, Ohio
- John Zink Company – Award of Excellence, Oklahoma Dept. of Labor and the Worker Safety Policy Council, Tulsa
- John Zink Company – Tulsa, Okla.; Excellence in Safety Award, Gas Processors Assn.
- John Zink Company – Tulsa, Okla.; Voluntary Protection Programs Star of Stars Award, OSHA VPP Region VI
- Koch-Glitsch – Dallas, Voluntary Protection Programs Star of Excellence, OSHA Region VI VPP

- Koch-Glitsch – Wichita, Kan.; Voluntary Protection Programs Star of Excellence, OSHA Region VII VPP
- Koch-Glitsch – Houston, Voluntary Protection Programs Super Star, OSHA Region VI VPP
- Koch Heat Transfer Canada – Sarnia, Ontario; Level II Health and Safety Award, Industrial Accident Prevention Assn.
- Koch Heat Transfer Canada – Toronto; IAPA Safety Group Award, Industrial Accident and Prevention Assn.
- Koch Specialty Plant Services – Houston, Voluntary Protection Programs Star among Stars, OSHA VPP Region VI
- Koch Specialty Plant Services – Houston, Excellence in Safety Performance, Exxon-Mobil

Koch Carbon

- Voluntary Protection Programs STAR certification, California Dept of Industrial Relations, Long Beach, Calif.
- OSHA Voluntary Protection Programs STAR recertification, Corpus Christi, Texas

Reiss Viking

- Certificate of Achievement, Dept. of Labor, Mine Safety and Health Administration, Poca, W.V.
- Certificate of Honor, Joseph A. Holmes Safety Association, Poca, W.V.

Koch Pipeline Company

- Incident Rate Award, Iowa-Illinois Safety Council
- Governor’s Safety Award, Minnesota Safety Council
- Exceptional Workplace Safety Award, Minnesota Safety Council
- Outstanding Achievement Award and Certificate of Excellence, Wisconsin Safety Council
- Safety Excellence Award, Contractor and Owner, South Texas Industrial Industry

Koch Supply & Trading

- Marine Environmental Stewardship Customer Award, American Commercial Lines

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