

## KANSAS FACTS

Based in Wichita, Kan., Koch Industries, Inc. is one of the largest private companies in America according to *Forbes* magazine. It owns a diverse group of companies involved in refining and chemicals; process and pollution control equipment and technologies; minerals; fertilizers; polymers and fibers; commodity and financial trading and services; and forest and consumer products. Koch companies have a presence in nearly 60 countries and employ about 70,000 people.

The company's Wichita headquarters, a 1.2 million-square-foot office complex with more than 2,000 Koch companies' employees, houses specialized capabilities such as human resources; environmental, health and safety; information technology; public affairs; risk management; legal services; tax and audit services; and business development.

### Companies in Kansas

- **Flint Hills Resources** and its subsidiaries, operate refineries in Alaska (North Pole), Minnesota (Rosemount) and Texas (Corpus Christi), with a combined crude oil processing capacity of more than 800,000 barrels per day. The company's petrochemical business includes production facilities in Illinois, Michigan and Texas. These plants produce aromatics, olefins, polymers and intermediate chemicals. The company also produces and markets asphalt in the Midwest and owns an interest in a base lube oil facility in Louisiana.
- **Koch Pipeline Company, L.P.'s** Pipeline Control Center, is the hub for remote pipeline control, monitoring and information sharing. KPL's innovative pipeline monitoring system has been honored by the Smithsonian Institution. The pipeline control center continuously monitors about 4,000 miles of pipelines in North America that transport crude oil, refined petroleum products, natural gas and chemicals.
- **INVISTA B.V.** and its subsidiaries are among the world's largest integrated producers of polymers and fibers, primarily for nylon, spandex and polyester applications. INVISTA has facilities in more than 20 countries across the globe and operates four major businesses: Apparel, Intermediates, Performance Surfaces and Materials, and Polymer and Resins. INVISTA is behind many items that enrich people's lives every day; clothing, carpets, luggage, plastic bottles, automobile interiors, airbags and many other products originate in one of INVISTA's global manufacturing facilities. Built on a heritage of innovation, INVISTA owns more than 1,000 unique pending or granted U.S. patents, with corresponding patents in nearly all of the countries where INVISTA has a business presence. INVISTA delivers exceptional value for its customers through technology innovations, market insights and a powerful portfolio of global trademarks including LYCRA® fiber, STAINMASTER® carpet, ANTRON® carpet fiber, COOLMAX® fabric and others.
- **Georgia-Pacific Gypsum LLC** has a plant in Blue Rapids that manufactures gypsum interior and exterior sheathing and plaster. The company's building products business has long been among the nation's leading suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. Georgia-Pacific, based in Atlanta, is a world leader in the manufacture and marketing of tissue, packaging, paper, building products, related chemicals, and fluff, filter and market pulp.

- Wichita employees of **Koch Supply & Trading, LP** provide accounting, tax and other support capabilities for traders around the world.
- **Koch-Glitsch, LP** and its affiliates are global leaders in the supply of mass-transfer and mist-elimination equipment, as well as other process technologies and related services. The company's products are found in refineries and chemical plants worldwide. Koch-Glitsch is a Koch Chemical Technology Group, LLC company.
- **Koch Nitrogen Company, LLC** owns and operates facilities in Dodge City that produce ammonia and UAN. These facilities provide fertilizer to customers in Kansas and the Midwest. The company and its affiliates, including Koch Fertilizer, LLC, have the capability to manufacture, market and distribute more than 9 million metric tons of nitrogen products annually.
- **Koch Carbon, LLC** and its affiliates globally trade and transport petroleum coke, coal, cement, sulfur and other related commodities through a network of company owned or operated bulk import/export terminals in the United States and Europe.
- The **Matador Cattle Company**, a division of Koch Agriculture Company, has one of the nation's 10 largest cow/calf operations, operating three ranches totaling about 425,000 acres with about 15,000 head of cattle. Fred C. Koch acquired the 10,000-acre Spring Creek Ranch, in the Kansas Flint Hills, in the late 1940s.

### **Safety and Environmental Commitment**

Koch companies are committed to operating businesses in a manner that protects the health and safety of employees, the public and the environment. Koch companies' safety performance is among the best in the industry and the companies strive to protect the environment by reducing waste and increasing efficiency.

- Koch Pipeline Company, L.P. was named one of America's Safest Companies by EHS Today magazine in 2008. The company has earned the Occupational Safety Award from the American Petroleum Institute, its highest honor, and the Occupational Industry Leader Award from the National Safety Council. The Southern Operations Group has earned VPP STAR status, only the fourth pipeline group to do so. KPL employees have surpassed 6 million hours without a lost-time incident.
- Koch Industries Inc.'s office tower building has earned the U.S. Environmental Protection Agency's prestigious Energy Star award, the national symbol for superior energy efficiency and environmental protection. The building is the only Wichita site to earn this honor, and one of only five Energy Star office buildings in Kansas in 2008.
- Koch Nitrogen Company's Dodge City employees have worked 4 years without a lost-time injury. The company has earned the Stewardship Award for safe shipping from Burlington Northern and Santa Fe Railway Company for three consecutive years. It has also earned the Safe Handling Award from the Canadian National Railway Company.
- Flint Hills Resources and INVISTA have earned numerous awards from the National Petrochemical & Refiners Association for outstanding safety achievements.
- In 2006, Koch-Glitsch was named one of the safest companies in America by Occupational Hazards Magazine. Three of the company's manufacturing sites — Dallas, Houston and Wichita — have achieved STAR status under the U.S. Occupational Safety and Health Administration's Voluntary Protection Programs for outstanding safety records.
- Koch Aviation, located at Wichita's Mid-Continent Airport, received the 60-Year Safety Award from the National Business Aviation Association. The company was also the recipient of the association's Corporate Business Flying Safety Award for 104,993 accident-free flying hours. It is the first corporate aviation team in the U.S. to earn OSHA VPP STAR status.

## **Community Commitment**

Koch companies are committed to understanding the needs of the community and participating in projects and activities that add value to their neighbors. In the last five years, Koch companies and the Fred C. and Mary R. Koch Foundation have contributed millions of dollars to non-profit organizations that enhance the quality of life in Kansas. Here are a few examples:

### **Spirit of Wichita Award**

Koch Industries Inc. was recognized by the Wichita Metro Chamber of Commerce for its long-standing corporate citizenship and major contributions to the area's well-being.

### **Quivira Council Boy Scouts of America**

Koch Industries, Inc. donated a 5.1-acre site in Wichita for construction of the council's new 11,000-square-foot service center. The new center will enable the organization to better serve its volunteers, leaders and Scouting families. The council teaches leadership skills, good citizenship and community services to more than 13,000 young men and women in 30 Kansas counties.

### **Kansas State University**

Along with the Fred C. and Mary R. Koch Foundation, Koch Industries, Inc. has made donations totaling \$400,000 to the university's office of diversity. The donations will support K-State's Project IMPACT, which focuses on increasing the number of multicultural students and programs to help those students succeed in college.

### **Disaster Relief**

INVISTA and its employees have given nearly \$258,000 in funds and in-kind donations to the Red Cross Society of China, the Salvation Army and other relief agencies for victims of the 2008 earthquake. After the destruction of Greensburg, Kan., in 2007, Koch companies and employees gave more than \$170,000 in cash and in-kind donations to the relief effort. In 2005, Koch companies and employees contributed more than \$3.3 million in cash and in-kind contributions to the relief project for Hurricane Katrina and Rita victims.

### **Habitat for Humanity**

Koch Nitrogen Company donated \$65,000 to help build one of the first Habitat for Humanity homes in tornado-ravaged Greensburg, Kan., in 2008. Hundreds of employees of Koch companies and their families participated in the four-week build which included "green" building materials donated by Georgia-Pacific and INVISTA. In 2007, more than 465 Koch company employees and family members donated time to build a Habitat for Humanity home in Wichita. Koch Industries Inc., and Flint Hills Resources, L.P. provided the funding for that home and other Koch companies donated products. It was the third HFH home built in Wichita by Koch employees.

### **National Symphony Orchestra**

The National Symphony Orchestra's spring 2007 Kansas Residency, underwritten by Koch Industries, Inc. and The Fred C. and Mary R. Koch Foundation, provided a first-time opportunity for Kansans to experience the orchestra in their hometown. Full orchestral concerts were held in Hays, Lawrence, Pittsburg, Topeka and Wichita, with proceeds benefiting the presenting organization. In addition, more than 100 events were held at schools, libraries, and retirement centers throughout the state.

### Urban League of Kansas

Koch Industries, Inc. donated \$100,000 to the Urban League to initiate the first school-based National Urban League Incentives to Excel and Succeed program in Wichita. NULITES helps prepare students for post-secondary educational opportunities, providing one-on-one college/career counseling, ACT prep workshops, and college and workplace tours. It will be implemented at Wichita North High School.

### Salvation Army

During the 2008 holiday Angel Tree drive, employees of Koch companies set a record by donating gifts to 1,035 children and their families. In addition, \$1,300 in cash was donated to the organization. This was the 18<sup>th</sup> consecutive year employees have participated in the Angel Tree drive.

### Big Brothers Big Sisters of Sedgwick County

Koch companies have partnered with Big Brothers Big Sisters for more than 33 years by donating funds and employees serving as mentors. In 2008, Koch Industries served as presenting sponsor of the Kansas "Bowl For Kids' Sake" donating \$150,000 to kick-start the fundraising campaign. Koch employees raised nearly \$67,000 in pledges.

### Wichita State University

Koch Industries donated \$6 million to WSU's Roundhouse Renaissance Campaign with funds used to renovate the outdated basketball arena. The arena was dedicated in November 2003. In 2008, Koch Industries' support of the university's Next Level Project helped upgrade the lower level concourse of Charles Koch Arena.

### Sedgwick County Zoo

Koch Industries is a proud supporter of the Sedgwick County Zoo. The company provided funding for the Koch Orangutan & Chimpanzee Habitat which offers a close look at baby chimpanzees and orangutans in a natural environment. Jane Goodall, a world-renowned naturalist, selected this exhibit as the first training site for her ChimpanZoo project.

### Youth Entrepreneurs Kansas (YEK)

Koch supports Youth Entrepreneurs® Kansas, a program that teaches business and entrepreneurial skills to high school students. More than 8,800 students have graduated from the program which operates at 15 Wichita-area schools and 8 northeast Kansas schools, including Topeka, Lawrence and Kansas City. Liz Koch chairs YEK's board of directors.

### Performing Arts

Koch companies support a variety of cultural organizations, including the annual Koch Twilight Pops Concert at the Wichita River Festival. This free symphony concert sponsored by Koch for 28 years, draws an audience in excess of 100,000. Koch also supports theatre productions presented by Music Theatre of Wichita.

### Dodge City Community College

Koch Nitrogen makes land available to the college for its Crop Science program. Proceeds from crops sales benefit the college's recruiting and scholarship programs.

### Dodge City Days & PRCA Rodeo

Koch Nitrogen Company is a major sponsor of these two premier community events held annually in Dodge City.

**Other Organizations Supported by Koch Companies**

American Red Cross  
Arts Partners  
Boy Scouts of America  
Boys & Girls Club  
Communities in Schools  
Diversity Kansas  
Exploration Place  
Girl Scouts of Kansas  
Heartland  
Goodwill Industries

Great Plains Nature Center  
Junior Achievement  
Just About Kids  
Kansas Association of  
Conservation and  
Environmental Education  
Kansas Council on Economic  
Education  
Kansas Food Bank  
Nonprofit Chamber of Service

Special Olympics  
YWCA Women's Crisis Center  
Students in Free Enterprise  
The Nature Conservancy  
United Way of the Plains  
Wichita Children's Home  
Wichita Crime Commission  
Wichita Festivals, Inc.  
YMCA

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